

LMECA2453

2014-2015

Additional mechanical manufacturing and FAO

5.0 credits	30.0 h + 30.0 h	1q

Teacher(s) :	Simar Aude ;
Language :	Français
Place of the course	Louvain-la-Neuve
Inline resources:	> http://icampus.uclouvain.be/claroline/course/index.php?cid=LMECA2453
Prerequisites :	 LMECA 1451 (Mechanical Manufacturing)
Main themes :	Manufacturing process selection Complements on machining and computer assisted processing Additive manufacturing Non-conventional machining processes Virtual manufacturing
Aims:	AA1.1, AA1.2, AA1.3 AA2.1, AA2.4, AA2.5 AA3.2, AA3.3 AA4.1, AA4.2, AA4.3, AA4.4 AA5.1, AA5.5, AA5.6 AA6.1, AA6.4 More precisely, at the end of the course, the student will be capable to: Choose a manufacturing process for a given workpiece using quantifiable criteria Choose optimal cutting conditions (machines, forces, tools, ') Perceive the interest of computational tools for manufacturing. Evaluate the interest of additive manufacturing in comparison to classical processing methods Pose hypothesis for the numerical modelling of manufacturing Translate the geometry of a workpiece in manufacturing operations Communicate their needs to the technicians un a manufacturing plant. The contribution of this Teaching Unit to the development and command of the skills and learning outcomes of the programme(s) can be accessed at the end of this sheet, in the section entitled "Programmes/courses offering this Teaching Unit".
Evaluation methods :	Projects are part of the evaluation Oral exam during the exam session
	Oral exam during the exam session

Teaching methods :	Magistral courses Three projects (process selection, computer assisted manufacturing, additive manufacturing FDM) Plant visits
Content :	Manufacturing process selection: selection strategy, project of process selection Complements on machining and computer assisted processing: cutting forces, automatisation, Mastercam programming project and realization on machine Additive manufacturing: processes, process selection criteria, metallurgical quality of the workpieces, project on free workpiece in polymer produced by FDM (Fused deposition modelling) Non-conventional machining processes: electro-erosion, laser cutting, water cutting.
	Virtual manufacturing: Hypothesis of finite elements calculations, practical applications case study.
Bibliography :	Materials Selection in Mechanical Design, M.F. Ashby, Butterworth Heinemann Manufacturing Engineering and Technology, S. Kalpakjian, S.R. Schmid, Pearson Manufacturing processes and equipement, G. Tlusty, Prentice Hall Usinage, JF. Debongnie, Céfal.
Cycle and year of study:	> Master [120] in Mechanical Engineering > Master [120] in Electro-mechanical Engineering
Faculty or entity in charge:	MECA