

## LMAPR2430

2015-2016

## Industrial processes for the production of base chemicals

5.0 credits 30.0 h + 22.5 h 1q	30.0 h + 22.5 h	1q
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Teacher(s):	De Wilde Juray ;					
Language :	Anglais					
Place of the course	Louvain-la-Neuve					
Inline resources:	> http://icampus.uclouvain.be/claroline/course/index.php?cid=LMAPR2430					
Prerequisites :	The prerequisite(s) for this Teaching Unit (Unité d'enseignement – UE) for the programmes/courses that offer this Teaching Unite specified at the end of this sheet.					
Main themes :	The production of basic chemicals is addressed. In the first part of the course, an overview of the chemical industry is given. A second part of the course addresses the various unit operations typically encountered in a chemical process. Basic models for the design of chemical reactors are described in the third part of the course. Finally, some key processes are covered in detail, includingflow-sheets and aspects of reaction kinetics/catalysis, reactor design, separation and purification of reactants and products, energy needs and environmental impact and safety.					
Aims :	Contribution of the course to the program objectives Referring to the LOs of the KIMA diploma, the following LOs are aimed at:					
	 Axe 1: 1.1, 1.2;					
	 Axe 2: 2.2, 2.3, 2.4, 2.5;					
	 Axe 3: 3.1, 3.2, 3.3;					
	 Axe 4: 4.1, 4.2, 4.4;					
	 Axe 5: 5.3, 5.5, 5.6;					
	 Axe 6: 6.1, 6.2, 6.3.					
	Specific learning outcomes of the course Disciplinary learning outcomes					
	At the end of this course the student will be able to:					
	- Give an overview of the (petro)chemical industry, the most important processes and their interactions.					
	<ul><li>Give the typical refining schemes and the processes involved.</li><li>Provide an overview of the various unit operations used in the chemical processes:</li></ul>					
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	Types of unit operation (reaction, separation, heat exchange, ')					
	Technology (ies) used for the different unit operations					
	- Make or interpret a flow-sheet incorporating different unit operations.					
	- Calculate mass/species balances and energy balances for chemical processes taking into account the different unit operations - Model and design chemical reactors					
	Well-mixed, in batch or continuous operation					
	Plug flow - Take a variety of measures to increase the energy efficiency and to reduce the environmental impact of a chemical process.					
	- For the following production processes:					
	Steam cracking : ethylene, propylene, butadiene					
	Steam reforming : syngas and hydrogen, ammonia, methanol					
	Catalytic reforming : benzene,toluene, xylene,gasoline					
	Catalytic cracking: gasoline					
	Sulfuric acid					
	Nitric acid					

Maleic anhydride Describe in detail: the process flow sheet (species and heat) and the interaction with other processes, the process safety, the feedstock and product requirements, the process conditions. the chemistry and reaction thermodynamics and kinetics, the catalyst if used, the reactor types used and their design, i.e. the appropriate reactor model(s), the measures taken to increase the energy efficiency and to reduce the environmental impact Transverse learning outcomes At the end of this course the student will be able to: Study independently the different aspects of a chemical process. Present and explain the different aspects of a chemical process to a professional audience, in writing and orally. Look up and use scientific and technical information from various sources, including reference text books and the web. To use a corpus of scientific and technical knowledge, allowing to solve given problems in the discipline studied. To analyze, organize and develop an engineering approach for process development responding to specific needs or a given problem, the analysis of a given physical phenomenon or a system. To contribute, as a team member, to the realization of a project with a given discipline or multiple disciplines according to a well described approach. To efficiently communicate by writing and presentation, in English or French, the results of a well-defined project. To show a rigorous behavior and critical thinking in carrying out scientific or technical tasks with respect for ethical issues. The contribution of this Teaching Unit to the development and command of the skills and learning outcomes of the programme(s) can be accessed at the end of this sheet, in the section entitled "Programmes/courses offering this Teaching Unit". The students will be individually graded based on the objectives indicated above. The theoretical exam is with a written preparation Evaluation methods: and oral defense/discussion. It counts for 70% of the mark. An exercise is part of the exam. Two mini-projects (defined in the section on Learning methods) are evaluated. They count for 30% of the mark. This course combines ex-cathedra teaching, exercise sessions and projects with tutoring. Teaching methods: The theoretical courses are ex-cathedra. The students are encouraged to ask questions. In the context of the course, a number of scientific papers have to be read and analyzed. The exercises focus on performing mass/species balances and energy balances for different processes, the safety analysis of a process, the modeling and simulation of well-mixed reactors (batch and continuous) and plug flow. Apart from exercise sessions, two mini-projects are planned to train students in the study and understanding of different aspects of a chemical process independently. Mini-project 1: "Simulation of a commercial reactor for steam cracking of ethane" allows students to apply reactor modeling concepts in particular for plug flow reactors, reaction kinetics and numerical methods to a practical case of great industrial importance. With the developed simulation code of simulation, a sensitivity study isbe performed. The coupling reactor - furnace must be considered in the analysis of the results. Mini-project 2: "Sulfuric acid production: design of the global process and thermodynamic study of the oxidation of SO2 to SO3" allows students to study the mass and energy balances of an industrial process and to identify thermodynamic constraints of In addition to developingstudents' technical skills, the mini-projects also aim to teach students how to report a technical study scientifically and concisely, both writing and orally, in front of an audience. - Refiningand (petro) chemical industry Content: Unit operations - Material and energy balances - Analysis and design of chemical reactors : **Batch Reactors** Plug flow reactors Well-mixed Reactors Introduction to heterogeneous catalytic reactors (fixed bed and fluidized bed)

## Université Catholique de Louvain - COURSES DESCRIPTION FOR 2015-2016 - LMAPR2430

	- Safety ofchemical processes - Environmental aspects and energy efficiency - Key Processes I:
Bibliography :	Course notes are provided to the students and available via iCampus.
Other infos :	This course requires basic knowledge in chemistry and chemical engineering (thermodynamics, kinetics and transport phenomena)
Faculty or entity in charge:	FYKI

Programmes / formations proposant cette unité d'enseignement (UE)						
Intitulé du programme	Sigle	Credits	Prerequis	Acquis d'apprentissage		
Master [120] in Chemical and Materials Engineering	KIMA2M	5	-	٩		
Master [120] in Biomedical Engineering	GBIO2M	5	-	٩		
Master [120] in Chemistry and Bioindustries	BIRC2M	5	LBIRC2105	٩		